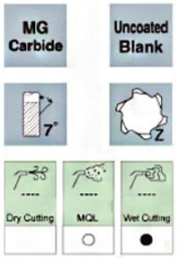
MACHINE REAMERS CARBIDE TIPPED / DIN-55103276,

55103277, 55103278, 55103279, 55103280, 55103281, 55103282, 55103283, 55103284 ~ 55103297







ITEM NO.	Dc H7	Lc mm	L mm	d M.T.	Z teeth	BLANK R303
55103276	10	38	168	1	6	•
55103277	11	41	175	1	6	•
55103278	12	44	182	1	6	•
55103279	13	44	182	1	6	•
55103280	14	47	189	1	6	•
55103281	15	50	204	2	6	•
55103282	16	52	210	2	6	•
55103283	17	54	214	2	6	•
55103284	18	56	219	2	6	•
55103285	19	58	223	2	6	•
55103286	20	60	228	2	6	•
55103287	22	64	237	2	6	•
55103288	24	68	268	3	8	•
55103289	25	68	268	3	8	•
55103290	26	70	273	3	8	•
55103291	28	71	277	3	8	•
55103292	30	73	281	3	8	•
55103293	32	77	317	4	8	•
55103294	35	78	321	4	8	•
55103295	36	79	325	4	8	•
55103296	38	81	329	4	8	•
55103297	40	81	329	4	8	•

WORK MATERIAL			
P	GR1	CARBON STEEL	•
	GR2	<24 HRC LOW-ALLOYED STEEL	•
	GR3	<30 HRC HI-ALLOYED STEEL	•
H	GR4	<30~38 HRC HARDENED STEEL	•
	GR5	<30~48 HRC HARDENED STEEL	•
	GR6	<48~56 HRC HARDENED STEEL	○
	GR7	<56~68 HRC HARDENED STEEL	
M	GR8	STAINLESS STEEL	
K	GR9	CAST IRON	•
N	GR10	ALUMINIUM	○
	GR11	COPPER	○
	GR12	PLASTICS	
	GR13	FRP CFRP COMPOSITE MATERIAL	
	GR14	GRAPHITE	
S	GR15	TITANIUM	
	GR16	NICKEL	
	GR17	HEAT-RESISTANT STEEL	